

TECHNICAL INFORMATION SHEET – NUMBER 166

2400 RETRANSMISSION SCALING

7/22/96



ISSUED BY THE APPLICATIONS ENGINEERING DEPARTMENT

- The controller must be powered up and in configuration mode. If a configuration access procedure is required, refer to TIS 165.
- Press the page key until the retransmission board location is reached. (**1A**, **2A**, or **3A**)
- Press the scroll key until the **Func** parameter is displayed. This parameter can be configured as one of the following:
 - PV** - Process Value (Measured Value)
 - WSP**- Working Setpoint
 - Err**- Error
- Press the scroll key until the **VAL.H** parameter is displayed. Set this parameter to the desired display high limit for the retransmission board.
- Press the scroll key until the **VAL.L** parameter is displayed. Set this parameter to the desired display low limit for the retransmission board.
- Press the scroll key until the **Unit** parameter is displayed. Set the **Unit** parameter to **mA** or **volT**.
- Press the scroll key until **Out.H** is displayed. This parameter should be set to the desired DC output maximum (example: 20mA or 10 V).
- Press the scroll key until **Out.L** is displayed. This parameter should be set to the desired DC output minimum (example: 0 mA or 0 V).
- Exit Configuration.

<i>Wiring</i>		
Module slot 1A	1A +	1B -
Module slot 2A	2A +	2B -
Module slot 3A	3A +	3B -